



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

644.4124

Job Sheet 181927



Part No: 644.4124

Job Qty: 30 ea

Part Name: Washer, Pivot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A NEW ISSUE 16-12-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	30 Ea		8/31/18	0.00	0.00	Start Up Machining-4		
110	Doosan	30 pcs		8/31/18	0.00	30.00	Doosan		
120	QC	30 pcs		8/31/18	0.00	0.00	QC2 Machining-1		
130	QC	30 pcs		8/31/18	0.00	0.00	QC8 Machining-2		
140	Outsource	30 pcs		8/31/18			ATG001-VC	8	
150	Packaging	30 pcs		8/31/18	0.00	0.00	Packaging2		
160	QC	30 pcs		8/31/18	0.00	0.00	QC6		
170	SprayPaint	30 pcs		8/31/18	0.00	3.00	Spray Paint		
180	QC	30 pcs		8/31/18	0.00	0.00	QC14		
190	Packaging	30 pcs		8/31/18	0.00	0.00	Packaging3-1		
200	QC21-SA	30 Ea		8/31/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio _____ FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 140 - 1-ISSUE P/O TO ATG: 10041120 2-Anodize Black -MPP-172 Section 2.1 Hard Anodize IAW Mil-A-8625
Type 3 Class 2 3-Certification of Conformity is required
170 - PRIME AS PER DWG AND NOTE 4 BATCH: 138876 PAINT AS PER DWG AND NOTE 4
BATCH: 138873
190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	1.2300 (1.041 ea)	100-Start up Operation	5052638

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M6061T6R2.000	1	17	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐			
Date: _____	Step #: _____	QTY Effective: _____				MRB (QSI042) Approval		
Description Work Order Deviation			Disposition				Completed By	
							Lead hand / Supervisor Approval Verification	
							QC / QA Coordinator Approval	
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			FAULT CATEGORY					
Container No: S112364 Part: 644.4124 Job No: 181927 Serial No/Batch: S112364 Revision: F2 Inspector: Exp Date: Instructions:			☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center				☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	



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PURCHASE ORDER **PO041120**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041120
PO Date: 9/24/18
Due Date: 10/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181922	644.4114	Washer, Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Comformity is required	Firmed	-	10/18/18	30 pcs	0 pcs	30 pcs	\$5.86/pcs	\$175.80
2	181927	644.4124	Washer, Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Comformity is required	Firmed	-	10/18/18	30 pcs	0 pcs	30 pcs	\$5.86/pcs	\$175.80
3	181372	647.7823	Cross Bracket Aft Issue P/O to ATG : _____	Firmed	-	10/18/18	40 pcs	0 pcs	40 pcs	\$12.61/pcs	\$504.40



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PURCHASE ORDER PO041120

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	179814	4.5NR-6	Side Plate Cover -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	10/18/18	10 pcs	0 pcs	10 pcs	\$13.86/pcs	\$138.60
Grand Total:											\$994.60

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/25/18 12:42 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916176

Date: 04-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

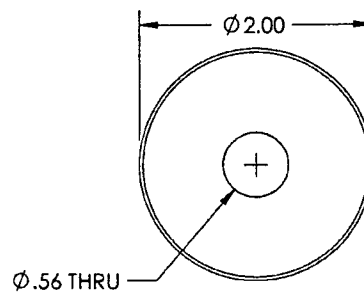
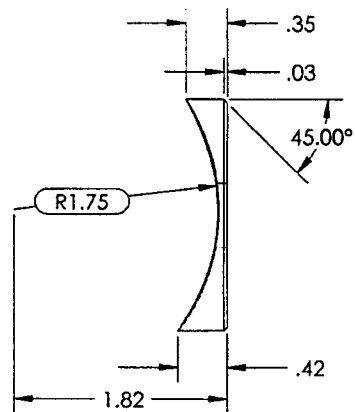
Fax: 613 632-1053

Ph: 613 632-9577

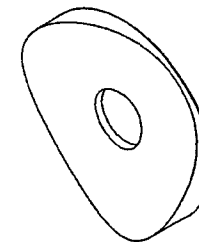
Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 30 ea	Part: 644.4114 ✓ Washer, Pivot Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23792	Rev: F PO: PO041120 ✓ Line: 1	
✓ 30 ea	Part: 644.4124 ✓ Washer, Pivot Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23799	Rev: F PO: PO041120 ✓ Line: 2	DAS 9 9-89 DAS 68 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>4/10/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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644.4124



ORIGINAL DATE 08-01-05	APICAL INDUSTRIES		
DRAWN BY D. YARBRO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
CHECKED BY J. JOSEPH	PIVOT STEP ASSY		
CONTRACT NO.	REV. CA-02-C004 B	DWG. NO. 07MZA	644.4100
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1. DECIMALS .010 2. PLACES DECIMALS .005 3. PLACES DECIMALS .001	SCALE: NONE	SHEET 1A OF 1A	